



DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE105-13141W5
Job Sheet 205311



Part No: RBE105-13141W5 **Job Qty:** 1 pcs

Part Name: Staking Tool



Part Weight: 0 lbs **Status:** New **Priority:** Medium

Job Created: 1/7/20 **Job Tracking No:**

Due Date: 3/3/20 **Created By:** Patrick Lussier

Type: Stock **Description:**

Note: DWG RBE105-13141W5 Rev 1 IPP Rev A 18.01.30 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Purchasing	1 pcs	3/3/20		0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	3/3/20		0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S245821



Part: RBE105-13141W5
Job No: 205311
Serial No/Batch: S245821
Revision: 1
Inspector:
Exp Date:
Instructions:

Date: 01/09/20

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
				QC 6 - 9	
120 QC 6	1 pcs	3/3/20	0.00 0.00	QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	JAN 0 8 2020
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs	3/3/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140 QC 21 - FG	1 pcs	3/3/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

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JAN 1 0 2020

Part Op 100 - (Purchasing) Issue P/O: HB045502 MANUFACTURE RBE105-13141W5 AS PER DWG Supplier: METEC
Descriptions: Certificate of conformity is required
110 - (Receive & Inspect for Damage & Mat'l Certs)
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

x *Plus* 07 Jan 2020

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBE105-13141W5P	Staking Tool	1 Ea (1 ea)	100-Purchasing	5245816
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBE105-13141W5P	1	0	0
Part Specifications				
Specifications could not be found.				

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www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Quotation

Quote To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Thank you for the opportunity to quote.

Quote Number:	6489	Contact:	Patrick Lussier
Quote Date:	07-Jan-2020	Expires:	22-Jan-2020
Customer:	DART	Inquiry:	
Salesman:	Christian D. Walz	Terms:	Net 60 Days
Ship Via:	Pick up at METEC	Phone:	(613) 632-5200
		FAX:	(613) 632-1053
		Delivery:	Stock

Item	Part Number Description	Revision	Quantity	Price
2	DART-RBE105-13141W5P Staking Tool, drawing # RBE105-13141W5 Rev.1		1	\$1,115.00 /EA
Total:				\$1,115.00

For any inquires please contact George Theoret at estimating@metec.ca

Please note that subsequent labour and materials due to changes, alterations and/or drawing inconsistencies during production will be billed separately at a minimum charge of \$100.
The delivered goods must be inspected upon receipt to confirm compliance.
Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER					ORDER				
Customer Code: CPOLE01					Order No : 21730				
Sold To: Pole Air Aviation, Inc. 2290, 46e Avenue Lachine QC H8T 2P3 Canada Phone: (514) 636-8154					Date: 1/6/20				
Ship To: Pole Air Aviation, Inc. 2290, 46e Avenue Lachine QC H8T 2P3 Canada Phone: (514) 636-8154					Ship-To Contact: Maria Lee				
					Email: marialee@poleair.com				
					Cust PO No: P-96716				
					FOB: Shipping Point				
					Ship Via: FedEx Priority Overnight AM Delivery				
					Freight Terms: PrePaid				
					Terms: Prepay				
					INCO Terms: Ex Works				
					Order Taker: Lacey Cantin				
					Order Taker Phone:				
					Order Taker Email: lcantin@dartaero.com				

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	3/30/20	3/30/20	RBE105-13141W3	Milling Tool	1	pcs	\$2,668.00USD	pcs	\$2,668.00 USD
				5% Gold+ Discount			-5.00		\$-133.40
2	3/30/20	3/30/20	RBE105-13141W5	Staking Tool	1	pcs	\$1,403.00USD	pcs	\$1,403.00 USD
				5% Gold+ Discount			-5.00		\$-70.15
3	3/30/20	3/30/20	RBE105-40001W1	Staking Tool Retainer	1	pcs	\$2,354.00USD	pcs	\$2,354.00 USD
				5% Gold+ Discount			-5.00		\$-117.70
Sub Total									\$6,103.75
Tax									\$793.49
Sub Total									\$6,897.24 USD
Grand Total									\$6,897.24 USD

ORDER NOTES	
SHIP PRIORITY FEDEX OVERNIGHT ACCT# 114489247	

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada
Tel: 613 632 5200 Fax: 613 632 5246 accounting@dartaero.com
GST/HST 10127 2607
Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:
Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000
Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170
Account Name: DART Aerospace Ltd.

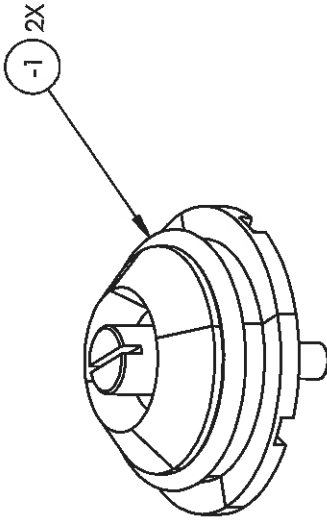
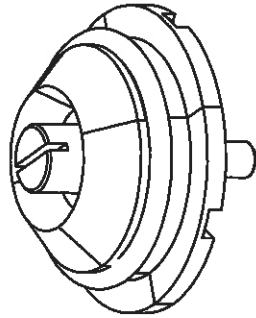
Notification October 2018: Our banking information has remained unchanged

Latest Revision Provided Unless Otherwise Requested

Plex 1/6/20 3:08 PM dart.cantin.lacey

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REV		ECR	REVISIONS	
DESCRIPTION		DATE	INITIAL	APPROVED
1				
RELEASED FOR PRODUCTION.		10/7/2016	RJC	JAG



NOTE:
1. REF. EUROCOPTER T/N: 105-13141W5.
2. USED ON MODELS: EC135, EC145, H135, EC635, EC645.

AEROSPACE		TITLE		STAKING TOOL		DWG NO.		RBE105-13141W5		REV		1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 XX ± .005 XX ± .01 X ± .1 ANGLES ± .5° SURFACES ± .125		1. BREAK ALL SHARP EDGES .015 X .45" OR .015R		2. DIMENSIONAL LIMITS APPLY AFTER PLATING		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		USED ON MODEL		SEE NOTE			
MATERIAL		DRAWN BY:		CLOUGH		CHECKED:		DUERFELDT		DATE		7/22/2016	
FINISH		QA APPR:		ANDERSON		APPROVED:		LINDSAY		SCALE		1:1	
PG.		B/O INFORMATION OR SPECIFICATIONS		Material		Description		UNIT QTY		Part #		B/O	
2				4140/4142		STAKING INSERT ASSEMBLY		2		-1		X	
3				4140/4142		STAKING INSERT		3		-3		4	
4				4140/4142		SCREW		4		-5		1	
Ø3mm X 30mm I.D. (MCMaster-CARR #1174N608)		BUNA-N				O-RING		1		-7		B/O	
SHEET 1 OF 4													



Dart Aerospace Ltd.

1270 Aberdeen St

Hawkesbury, ON

K6A 1K7

Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045502



Supplier: MEM001-VC

Metec Metal Technology Inc.

20 Terry Fox Drive PO Box 781

Vankleek Hill

ON

K0B 1R0 Canada

Phone: 613 678 3957

Fax: 613 678 3956

PO No: POHB045502

PO Date: 1/7/20

Due Date: 3/3/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Attention: Walz, Shigi

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street

Hawkesbury

ON

K6A 1K7 Canada

Phone: 613-632-5200

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	205311	RBE105-13141W5P	RBE105-13141W5 Rev 1		XI	Staking Tool As Per Dwg RBE105-13141W5 Rev. 1	Firmed	-	3/3/20	1 Ea	0 Ea	1 Ea	\$1,115.00/Ea	\$1,115.00
Grand Total:														\$1,115.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26450
Shipment Date: 07-Jan-2020
Ship Via: Pick up at METEC
Order Number: 4509
Order Date: 01/07/2020

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB045502
Terms: Net 60 Days

Quantity						Description	Revision	Job Number
Item	Open	Shipped	B/O	Canceled	Unit			
1	1	1	0	0	EA	DART-RBE105-13141W5P Staking Tool, drawing # RBE105-13141W5	1	4509-01

RECEIVED

JAN 08 2020

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.


Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
1	DART-RBE105-13141W5P	Staking Tool	1	HB0455002

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MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Eric Dewar

Vankleek Hill, January 7, 2020